



HOLEMAKING

Manual Knockout Sets

158PM — 1/2" to 1 1/4"

159PM — 1 1/2" to 2"

- Features Piece Maker™ punches
- High strength steel punches and dies for long life
- Convenient storage case
- Designed to punch a maximum of 10 gauge (.134") mild steel
- Compare with Greenlee® Slug-Buster® Models 7235BB and 7237BB*
- Made in the USA



All items including punches & dies will fit Greenlee® Knockout Sets!

158PM

159PM

Catalog Number	Description	Weight
158PM	Manual Knockout Set – 1/2" to 1 1/4"	3 lbs.
159PM	Manual Knockout Set – 1 1/2" to 2"	5 lbs.

Catalog Number	Description	158PM	159PM
1524	1/2" Piece Maker™ Punch	1	–
1525	1/2" Die	1	–
1526	3/4" Piece Maker™ Punch	1	–
1527	3/4" Die	1	–
1528	1" Piece Maker™ Punch	1	–
1529	1" Die	1	–
1530	1 1/4" Piece Maker™ Punch	1	–
1531	1 1/4" Die	1	–
1532	1 1/2" Piece Maker™ Punch	–	1
1533	1 1/2" Die	–	1
1534	2" Piece Maker™ Punch	–	1
1535	2" Die	–	1
1557	Draw Bolt – 3/8" x 1 5/8"	1	–
1558	Draw Bolt – 3/4" x 2 15/16"	–	1
1559	Draw Bolt – 3/4" x 2 1/8"	1	–
1502	Case – 1/2" to 1 1/4" Set	1	–
1503	Case – 1 1/2" to 2" Set	–	1



Piece Maker™ Punches are designed to split the slug into two pieces for easy removal from die after punch completion

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