



HOLEMAKING

Piece Maker™ Knockout Sets

- Designed to split the slug into two pieces for easy removal
- Requires less force than conventional punches
- Fast set-up
- High-strength steel punches and dies for long life
- Reduces punch time versus manual or ratchet methods
- Unique hand pump design with heavy duty ram
- Designed to punch a maximum of 10 gauge (.134") mild steel
- Compare with Greenlee® Slug-Buster® Models 7306SB and 7310SB*
- Made in the USA

All items including punches & dies will fit Greenlee® Knockout Sets!



Model 152PM



Piece Maker™ Punches are designed to split the slug into two pieces for easy removal from die after punch completion

Catalog Number	Description	Weight
152PM	1/2" – 2" Piece Maker™ Hydraulic Knockout Set	29 lbs.
154PM	1/2" – 4" Piece Maker™ Hydraulic Knockout Set	54 lbs.

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Piece Maker™ Knockout Sets

Item Number	Catalog Number	Description	#152PM 1/2" to 2"	#154PM 1/2" to 4"
1	1522	Ram (Includes #2)	1	1
2	1582	3/4" Draw Stud	1	1
3	1552	1 1/8" Adapter Sleeve		1
4	1581	3/8" Draw Stud	1	1
5	1553	Short Spacer - S	1	1
6	1554	Medium Spacer - M	1	1
7	1521	Hydraulic Hand Pump	1	1
8	1523	1/4" x 3' Hydraulic Hose	1	1
9	1500-PC	Plastic Carrying Case -1/2" to 2" Set	1	
10	1501	Metal Carrying Case -1/2" to 4" Set		1
11	1524	1/2" Piece Maker™ Punch	1	1
12	1525	1/2" Die	1	1
13	1526	3/4" Piece Maker™ Punch	1	1
14	1527	3/4" Die	1	1
15	1528	1" Piece Maker™ Punch	1	1
16	1529	1" Die	1	1
17	1530	1 1/4" Piece Maker™ Punch	1	1
18	1531	1 1/4" Die	1	1
19	1532	1 1/2" Piece Maker™ Punch	1	1
20	1533	1 1/2" Die	1	1
21	1534	2" Piece Maker™ Punch	1	1
22	1535	2" Die	1	1
23	1566	2 1/2" Punch		1
24	1567	2 1/2" Die		1
25	1568	3" Punch		1
26	1569	3" Die		1
27	1570	3 1/2" Punch		1
28	1571	3 1/2" Die		1
29	1572	4" Punch		1
30	1573	4" Die		1
—	155-SET	Spacer Set S-M-L		



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