



# HOLEMAKING

## Manual Knockout Sets

### 158PM – 1/2" to 1 1/4"

### 159PM – 1 1/2" to 2"

- Features Piece Maker™ punches
- High strength steel punches and dies for long life
- Convenient storage case
- Designed to punch a maximum of 10 gauge (.134") mild steel
- Made in the USA



158PM



159PM

| Catalog Number | Description                          | Weight |                  |
|----------------|--------------------------------------|--------|------------------|
| 158PM          | Manual Knockout Set – 1/2" to 1 1/4" | 3 lbs. | UPC 811993021237 |
| 159PM          | Manual Knockout Set – 1 1/2" to 2"   | 5 lbs. | UPC 811993021244 |

| Catalog Number | Description                 | 158PM | 159PM |                  |
|----------------|-----------------------------|-------|-------|------------------|
| 1524           | 1/2" Piece Maker™ Punch     | 1     | –     | UPC 811993020032 |
| 1525           | 1/2" Die                    | 1     | –     | UPC 811993020049 |
| 1526           | 3/4" Piece Maker™ Punch     | 1     | –     | UPC 811993020056 |
| 1527           | 3/4" Die                    | 1     | –     | UPC 811993020063 |
| 1528           | 1" Piece Maker™ Punch       | 1     | –     | UPC 811993020070 |
| 1529           | 1" Die                      | 1     | –     | UPC 811993020087 |
| 1530           | 1 1/4" Piece Maker™ Punch   | 1     | –     | UPC 811993020094 |
| 1531           | 1 1/4" Die                  | 1     | –     | UPC 811993020100 |
| 1532           | 1 1/2" Piece Maker™ Punch   | –     | 1     | UPC 811993020117 |
| 1533           | 1 1/2" Die                  | –     | 1     | UPC 811993020124 |
| 1534           | 2" Piece Maker™ Punch       | –     | 1     | UPC 811993020131 |
| 1535           | 2" Die                      | –     | 1     | UPC 811993020148 |
| 1557           | Draw Bolt – 3/8" x 1 5/8"   | 1     | –     | UPC 811993020155 |
| 1558           | Draw Bolt – 3/4" x 2 15/16" | –     | 1     | UPC 811993020162 |
| 1559           | Draw Bolt – 3/4" x 2 1/8"   | 1     | –     | UPC 811993020179 |
| 1502           | Case – 1/2" to 1 1/4" Set   | 1     | –     | UPC 811993021381 |
| 1503           | Case – 1 1/2" to 2" Set     | –     | 1     | UPC 811993021398 |



*Piece Maker™ Punches are designed to split the slug into two pieces for easy removal from die after punch completion*

Scan here for manual



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