



BENDING

254 Hydraulic Bender and packages for 2½" to 4" Rigid/EMT/IMC

- Bends 2 1/2" to 4" Rigid, EMT and IMC conduit
- Makes 90° bends with one extension of the hydraulic cylinder
- Can be set up and used on the floor, with Model #281 Bending Table or with Model #252 Mobile Bending Station
- Quick setup
- All major components will fit Greenlee® Model #881CT CamTrack® Bender*
- Made in the USA



**For pump information
see page 37**



SPECIFICATIONS

SIZE	BEND RADIUS	DEGREE OF BEND
2 1/2"	13 1/2"	90°
3"	16"	90°
3 1/2"	18-5/8"	90°
4"	20-7/8"	90°

Scan here for video

Scan here for manual



Catalog Number	Description	Weight	
254	Hydraulic Bender for 2 1/2", 3", 3 1/2" and 4" Rigid, EMT and IMC conduit	979 lbs.	UPC 811993026515
254L	Hydraulic Bender for 2 1/2", 3" and 4" Rigid, EMT and IMC conduit	803 lbs.	UPC 811993026577
254P	Hydraulic Bender for 2 1/2", 3", 3 1/2" and 4" Rigid, EMT and IMC conduit with #292 Electric Hydraulic Pump	1,096 lbs.	UPC 811993026584
254LP	Hydraulic Bender for 2 1/2", 3" and 4" Rigid, EMT and IMC conduit with #292 Electric Hydraulic Pump	914 lbs.	UPC 811993026591

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254 Hydraulic Bender Packages w/Carts & Table

MODEL 254P-252



MODEL 254P-281



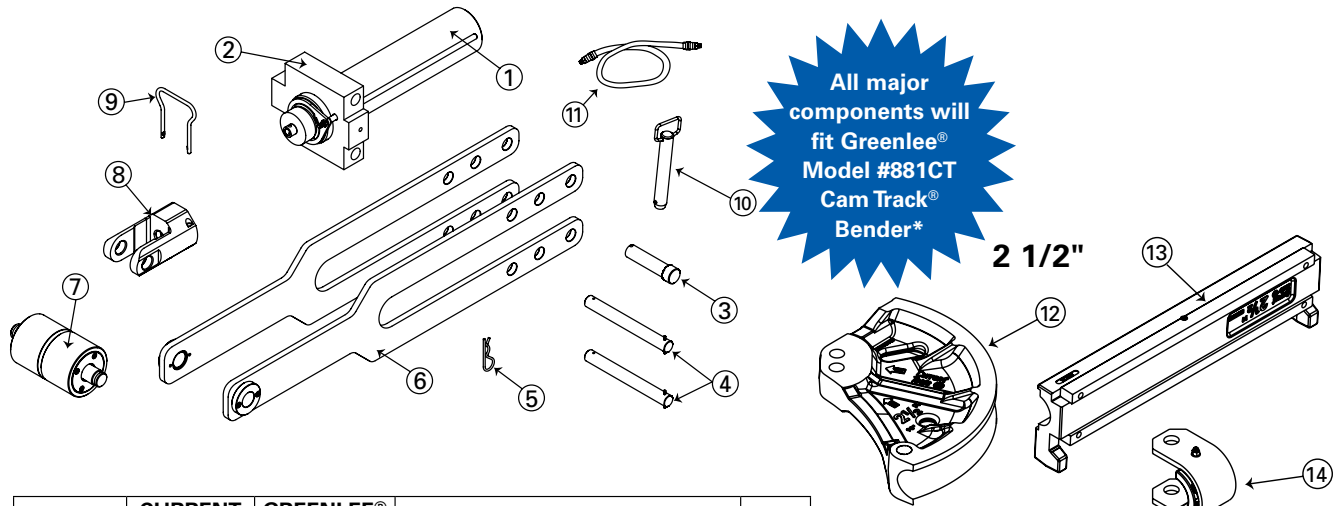
Catalog Number	Description	Weight	
254P-252	Hydraulic Bender with Electric Hydraulic Pump and Mobile Bending Station	1,499 lbs.	UPC 811993026683
254P-281	Hydraulic Bender with Electric Hydraulic Pump and Stationary Bending Table	1,278 lbs.	UPC 811993027086
254LP-252	Hydraulic Bender, less 3 1/2" shoe group, with Electric Hydraulic Pump and Mobile Bending Station	1,374 lbs.	UPC 811993027079
254LP-281	Hydraulic Bender, less 3 1/2" shoe group, with Electric Hydraulic Pump and Stationary Bending Table	1,102 lbs.	UPC 811993027093



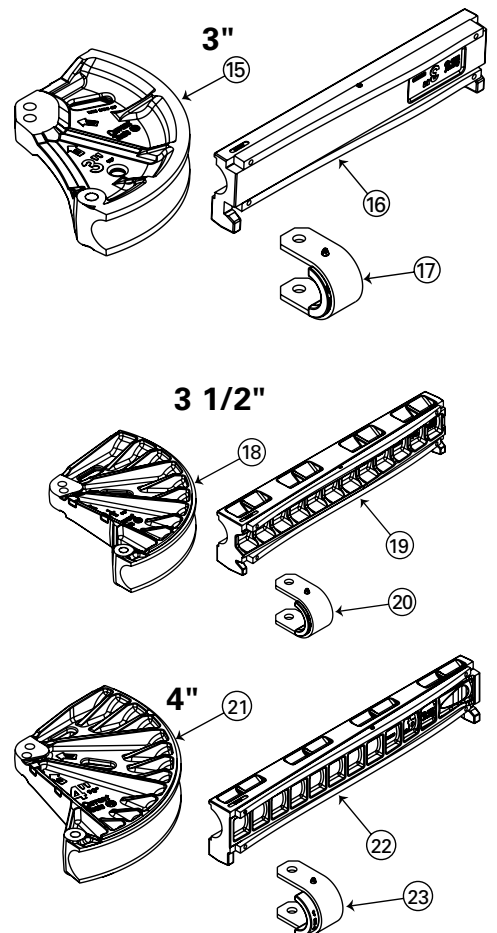


BENDING

254 Hydraulic Bender – Major Components



ITEM	CURRENT PART #	GREENLEE® PART #	DESCRIPTION	QTY.
1	254-100	27416	HYDRAULIC CYLINDER (INCLUDES ITEM #2)	1
2	254-101	27417	CYLINDER MOUNTING BLOCK	1
3	254-107	26306	CLEVIS PIN	1
4	254-148	27381	CYLINDER BLOCK PIN	2
5	254-006	50302	SPRING CLIP	5
6	254-104	26309	FRAME SIDE	2
7	254-151	27364	ROLLER ASSEMBLY	1
8	254-103	30309	CLEVIS	1
9	254-108	26349	CLEVIS RETAINING CLIP	1
10	254-149	26624	SADDLE PIN	1
11	291	11289	HYDRAULIC HOSE	1
254-110 – 2 1/2" SHOE GROUP (INCLUDES ITEMS #12, #13 AND #14)				
12	254-111	26297	BENDING SHOE – 2 1/2"	1
13	254-112	26366	FOLLOW BAR – 2 1/2"	1
14	254-114	26580	SADDLE – 2 1/2"	1
254-117 – 3" SHOE GROUP (INCLUDES ITEMS #15, #16 AND #17)				
15	254-118	26300	BENDING SHOE – 3"	1
16	254-119	35400	FOLLOW BAR – 3"	1
17	254-121	26584	SADDLE – 3"	1
254-124 – 3 1/2" SHOE GROUP (INCLUDES ITEMS #18, #19 AND #20)				
18	254-125	31882	BENDING SHOE – 3 1/2"	1
19	254-126	31881	FOLLOW BAR – 3 1/2"	1
20	254-128	26588	SADDLE – 3 1/2"	1
254-131 – 4" SHOE GROUP (INCLUDES ITEMS #21, #22 AND #23)				
21	254-132	31884	BENDING SHOE – 4"	1
22	254-133	31883	FOLLOW BAR – 4"	1
23	254-135	26594	SADDLE – 4"	1
NOT SHOWN	105	23363	STORAGE BOX	1
NOT SHOWN	506	15341	CASTER SET	1



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