Hook Type Sheaves
Models 406, 412, 418, 424, 4424 – 4,000 LB capacity
Models 812, 818, 824, 836 – 8,000 LB capacity

Operating, Maintenance, Safety
and Parts Manual

Read and understand this material before operating or servicing this sheave. Failure to understand how to safely operate and service this sheave may result in serious injury or death.

This manual is free of charge. All personnel who operate this sheave should have a copy of this manual and read and understand its contents. To obtain a copy, call, write to the address below, or visit our website.

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TABLE OF CONTENTS

Safety Alerts ................................................................. 2
Safety Information ...................................................... 3
Hook Load Illustrations & Calculations .......................... 4-7
Hook Warning & Applications ........................................ 8-9
Parts List — Models 406, 412, 418, 424, 4424 .................. 10
Parts List — Models 812, 818, 824, 836 ......................... 11

SAFETY ALERTS

Safety Alert Symbol

This safety symbol is used to call your attention to instructions that concern your personal safety. It means: Attention! Be aware! This is an important safety instruction!

Read, understand and follow these safety instructions. Failure to follow these safety instructions may result in injury or death.

DANGER

Immediate hazards which, if not avoided, will result in serious personal injury or death.

WARNING

Hazards or unsafe practices which, if not avoided, could result in serious personal injury or death.

CAUTION

Hazards or unsafe practices which, if not avoided, could result in minor personal injury or property damage.
Be aware that a cable puller may exert up to twice its rated capacity on any component in the puller set-up.

**WARNING**

ALWAYS inspect the structural integrity of any supporting conduit, anchoring system, etc. that will hold the hook sheave during the pull. These supports should be able to withstand twice the maximum pulling force of the cable puller.

**WARNING**

Rope must ALWAYS be pulled over a rotating sheave. If a sheave does not rotate, turn cable puller off immediately and determine the cause before continuing pull.

**WARNING**

All instructions and safety information supplied with the cable puller must be read and understood. Failure to understand how to safely operate and service the cable puller could result in serious injury or death.

**WARNING**

Hook sheaves are for use in cable pulling only. DO NOT use for lifting personnel or equipment. Failure to observe this warning could result in serious injury or death.

**CAUTION**

The angle of the pulling rope over the sheave will help you calculate the load being applied to the hook sheave and its support structure. Be sure to determine this load prior to making a pull, and be certain the hook sheave and support structure can handle the load. (See pages 4-7 for help with calculating loads).

**CAUTION**

Read and understand the cable manufacturer's specifications for minimum bending radius for the cable being pulled. Using incorrect size sheaves can damage the cable.

**CAUTION**

ALWAYS wear safety glasses. Failure to wear eye protection could result in eye injury from flying debris.
The tension (T) on both sides of a rope as it crosses over a sheave add together to generate the load on a hook and its anchoring and structural supports. This load (L) varies depending on both the tension and the angle (A) of the rope as it crosses over the sheave.

L = the load which is exerted on the hook and all its anchor points and structural supports

A = the angle made between the rope as it crosses over the sheave

T = the tension on the rope created by the cable puller

**REFERENCE CHART**

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<th>ILLUSTRATION</th>
<th>ANGLE (A)</th>
<th>LOAD (L)</th>
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<td><img src="image5.png" alt="Illustration" /></td>
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<td><img src="image8.png" alt="Illustration" /></td>
<td>30°</td>
<td>1.93 x T</td>
</tr>
<tr>
<td><img src="image9.png" alt="Illustration" /></td>
<td>0°</td>
<td>2 x T</td>
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</table>
A straight rope on the sheave exerts **no load on the hook**.

A rope at an angle of 150° exerts a hook load equal to 1/2 of the pulling force.

A rope at an angle of 120° exerts a hook load equal to the pulling force.

A rope at an angle of 90° exerts a hook load equal to 1-1/2 times the pulling force.

A rope at an angle of 135° exerts a hook load equal to 3/4 of the pulling force.

A rope at an angle of 0° exerts a hook load equal to 2 times the pulling force.
HOOK LOAD (L) CALCULATIONS

SINGLE ATTACHMENT POINT

\[ L = 2 \times T \times \sin\left[\frac{(180-A)}{2}\right] \]

WHERE:

- \( L \) = the load which is exerted on the hook and all its anchor points and structural supports
- \( A \) = the angle made between the rope as it crosses over a sheave
- \( T \) = the tension on the rope created by the cable puller

**NOTE:** WEIGHT OF SHEAVE MUST BE ADDED TO THE CALCULATED LOAD (L) FOR TOTAL LOAD ON SUPPORT STRUCTURE.
HOOK LOAD (L) CALCULATIONS


declaration: \( L = 2 \times T \times \sin\left[\frac{180-A}{2}\right] \)

WHERE:

L = the load which is exerted at the centerline
A = the angle made between the rope as it crosses over a sheave
T = the tension on the rope created by the cable puller

NOTE: WEIGHT OF SHEAVE MUST BE ADDED TO THE CALCULATED LOADS IN ALL CASES
**CROSBY® HOIST HOOK**

**WARNING AND APPLICATION INSTRUCTIONS**

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**WARNING**

- Loads may disengage from hook if proper procedures are not followed.
- A falling load may cause serious injury or death.
- Hook must always support the load. The load must never be supported by the latch.
- Read and understand these instructions before using hook.

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**IMPORTANT SAFETY INFORMATION – READ AND FOLLOW**

- A visual periodic inspection for cracks, nicks, wear, gouges and deformation as part of a comprehensive documented inspection program, should be conducted by trained personnel in compliance with the schedule in ANSI B30.10. Refer to ANSI B30.10 – hooks for additional information.
- Never use a hook whose throat opening has been increased, or whose tip has been bent more than 10 degrees out of plane from the hook body, or is in any other way distorted or bent. **Note: A latch will not work properly on a hook with a bent or worn tip.**
- Never use a hook that is worn beyond the limits shown in Figure 1.
- Remove from service any hook with a crack, nick, or gouge. Hooks with a nick or gouge shall be repaired by trained personnel by grinding lengthwise, following the contour of the hook, provided that the reduced dimension is within the limits shown in Figure 1. Contact Crosby Engineering to evaluate any crack.
- Never repair, alter, rework, or reshape a hook by welding, heating, burning, or bending.
- Never side load, back load, or tip load a hook. (Side loading, back loading and tip loading are conditions that damage and reduce the capacity of the hook). (See Figure 2.)
- Always make sure the hook supports the load. (See Figure 3). The latch must never support the load (See Figure 4).
- When placing two (2) sling legs in hook, make sure the angle from the vertical to the outermost leg is not greater than 45 degrees, and the included angle between the legs does not exceed 90 degrees (See Figure 5). For two legged slings with angles greater than 90 degrees, use an intermediate link such as a master link or bolt type shackle to collect the legs of the slings. The intermediate link can be placed over the hook to provide an in-line load on the hook. This approach must also be used when using slings with three or more legs.
HOOK LATCH KIT
WARNING AND APPLICATION INSTRUCTIONS

IMPORTANT SAFETY INFORMATION – READ AND FOLLOW

• Always inspect hook and latch before using.
• Never use a latch that is distorted or bent.
• Always make sure spring will force the latch against the tip of the hook.
• Always make sure hook supports the load. The latch must never support the load. (See Figure 1 & 2.)
• When placing two (2) sling legs in hook, make sure the angle between the legs is less than 90° and if the hook or load is tilted, nothing bears against the bottom of the latch. (See Figure 3 & 4.)
• Latches are intended to retain loose sling or devices under slack conditions.
• Latches are not intended to be an anti-fouling device.

WARNING

• Loads may disengage from hook if proper procedures are not followed.
• A falling load may cause serious injury or death.
• Hook must always support the load. The load must never be supported by the latch.
• DO NOT use this latch in applications requiring non-sparking.
• Read and understand these instructions before using hook and latch.

IMPORTANT – Instructions for Assembling Latch on Hooks

Step 1
1. Place hook at approximately a 45 degree angle with the cam up.

Step 2
2. Position coils of spring over cam with legs of spring pointing toward point of hook and loop of spring positioned down and lying against the hook.

Step 3
3. Position latch to side of hook points. Slide latch onto spring legs between lockplate and latch body until latch is partially over hook cam. Then depress latch and spring until latch clears point of hook.

Steps 4, 5, & 6
4. Line up holes in latch with hook cam.
5. Insert bolt through latch, spring, and cam.
6. Tighten self-locking nut on one end of bolt.

Figure 1
Figure 2
Figure 3
Figure 4
4,000 LB Capacity Hook Sheaves
Models 406, 412, 418, 424 and 4424

DIMENSIONAL CHART

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ALL DIMENSIONS IN INCHES

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8,000 LB Capacity Hook Sheaves
Models 812, 818, 824, 836

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