

BENDING

- **Only one** shoe and roller support needed to bend **1/2"–2"** for each type of conduit
- **Rugged and dependable** electrical system
- **Easy to maintain** and service
- **Removable handle** to allow for **dogleg bends**
- Two year warranty
- No PC boards
- **Simple, reliable** electrical components
- All major electrical components are **interchangeable** with **Model #747 Omni™ Bender**
- Flat free wheels
- **Made in the USA**

77SR SHOWN

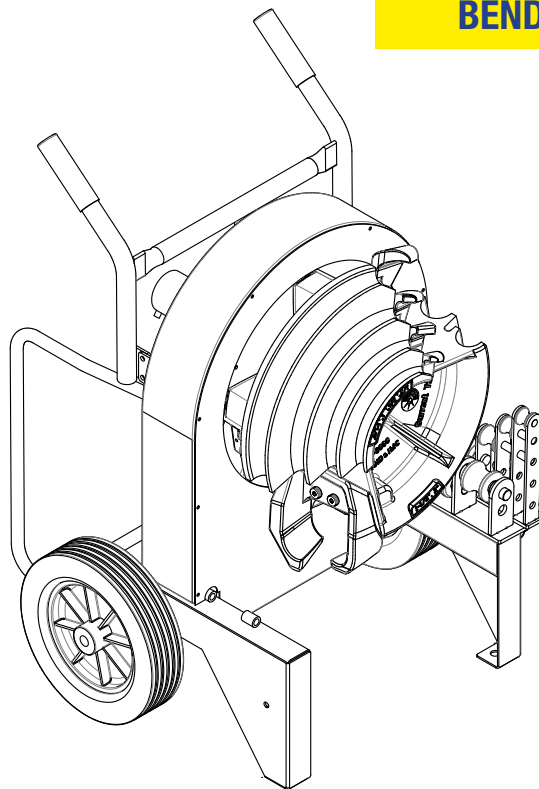
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Manual

BENDING

Only one shoe and roller support needed to bend 1/2"–2" for each type of conduit.

Bend Radius Chart

Size	EMT	IMC	Rigid
1/2"	4 5/16"	4 1/4"	4 1/4"
3/4"	5 1/2"	5 7/16"	5 7/16"
1"	7"	6 15/16"	6 15/16"
1 1/4"	8 13/16"	8 3/4"	8 3/4"
1 1/2"	8 3/8"	8 1/4"	8 1/4"
2"	9 1/4"	9"	9"


Specifications

Catalog #	Capacity	Height	Width	Depth	Power Source
77SR	1/2" to 2" Rigid Single Shoe Bender	42"	29.5"	24.5"	120 vac; 20 amp GFCI protected receptacle required
77SI	1/2" to 2" IMC Single Shoe Bender				
77SE	1/2" to 2" EMT Single Shoe Bender				
77SP	1/2" to 2" PVC Coated Rigid				

Catalog #	Description	Weight	UPC#
77	77 Series Electric Bender Power Source only (no shoes)	270 lbs.	811993020261
77SR	77 Series 1/2" to 2" Rigid Single Shoe Bender	334 lbs.	811993025495
77SI	77 Series 1/2" to 2" IMC Single Shoe Bender	369 lbs.	811993025501
77SE	77 Series 1/2" to 2" EMT Single Shoe Bender	361 lbs.	811993025518
77SP	77 Series 1/2" to 2" PVC Coated Rigid Single Shoe Bender	330 lbs.	811993025525

Contact factory for specifications and availability for Model #77 – 220 Volt Bender

See pages 14-15 for single shoe groups.

BENDING

All shoes and roller supports will fit Greenlee® 555® Classic Bender*



700SR 1/2"–2" Rigid Single Shoe Group — UPC 811993025419



Item #	Catalog #	Description	Weight	UPC#
1	2-3000	Single shoe for Rigid and IMC	51 lbs.	811993025389
2	2-4000	Single shoe roller support for Rigid	13 lbs.	811993025457
3	8-0501	Metal storage box	36 lbs.	811993020438

NOTE: When bending 1 1/2" and 2" Rigid aluminum conduit it will be necessary to use the 2-4100 IMC single shoe roller support.



700SI 1/2" – 2" IMC Single Shoe Group — UPC 811993025426

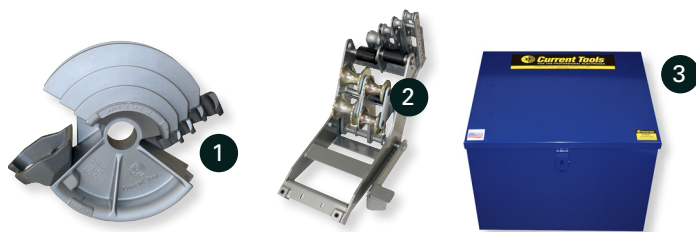


Item #	Catalog #	Description	Weight	UPC#
1	2-3000	Single shoe for Rigid and IMC	51 lbs.	811993025389
2	4-1000	Single shoe roller support for IMC	48 lbs.	811993025464
3	8-0501	Metal storage box	36 lbs.	811993020438

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700SE 1/2" – 2" EMT Single Shoe Group — UPC 811993025433



Item #	Catalog #	Description	Weight	UPC#
1	2-3100	Single shoe for EMT	43 lbs.	811993025396
2	2-4200	Single shoe roller support for EMT	48 lbs.	811993025471
3	8-0501	Metal storage box	36 lbs.	811993020438



700SP 1/2" – 2" 40 Mil PVC Coated Rigid Single Shoe Group — UPC 811993025440



Item #	Catalog #	Description	Weight	UPC#
1	2-3200	Single shoe for 40 Mil PVC Coated Conduit	47 lbs.	811993025402
2	2-4300	Single shoe roller support for 40 Mil PVC Coated Conduit	13 lbs.	811993025488
3	8-0501	Metal storage box	36 lbs.	811993020438

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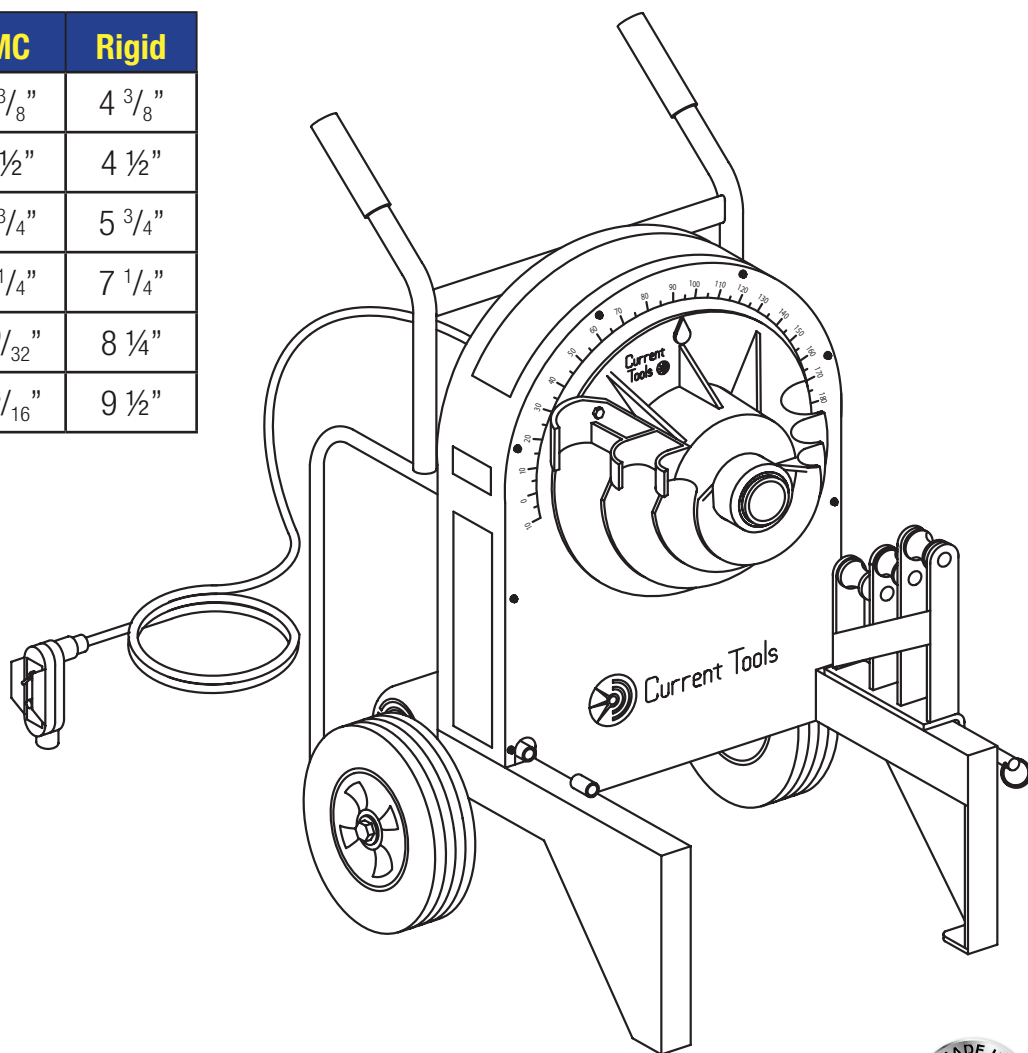


Scan Here For Manual

Catalog #	Description	Weight	UPC#
77	Electric Bender Power Source only (no shoes)	270 lbs.	811993020261
77RIG	77 Series ½" to 2" Rigid Multi-Shoe Bender	344 lbs.	811993020278
77EMT	77 Series ½" to 2" EMT Multi-Shoe Bender	394 lbs.	811993020285
77IMC	77 Series ½" to 2" IMC Multi-Shoe Bender	361 lbs.	811993020292
77PVC	77 Series ½" to 2" 40 mil PVC Coated Rigid Multi-Shoe Bender	344 lbs.	811993020308

BENDING
Bend Radius Chart

Size	EMT	IMC	Rigid
½"	4 ¼"	4 ⅜"	4 ⅜"
¾"	5 ⅜"	4 ½"	4 ½"
1"	6 ¾"	5 ¾"	5 ¾"
1 ¼"	8 ¾"	7 ¼"	7 ¼"
1 ½"	8 ⅞"	8 ⅞"	8 ¼"
2"	9 ⅜"	9 ⅜"	9 ½"


SPECIFICATIONS

Catalog #	Capacity	Dimensions	Power Source
77RIG	½" to 2" Rigid conduit and 1/2" to 1 ¼" IMC conduit	42"L x 29.5"W x 24.5"H	120 vac; 20 amp GFCI protected receptacle required
77EMT	½" to 2" EMT conduit		
77IMC	1 ½" to 2" IMC conduit		
77PVC	½" to 2" 40 mil PVC coated conduit		

See pages 18-19 for multi-shoe groups.

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700R 1/2" to 2" Rigid Shoe Group — UPC 811993020322

Item #	Catalog #	Description	Weight	UPC#
1	2-1301	1/2" - 1-1/4" Rigid and IMC bending shoe	23 lbs.	811993020339
2	2-1001	1/2" - 1-1/4" Rigid and IMC support roller	8 lbs.	811993020346
3	2-1401	1-1/2" and 2" Rigid bending shoe	37 lbs.	811993020353
4	2-1002	1-1/2" and 2" Rigid support roller	6 lbs.	811993020360



700E 1/2" to 2" EMT Shoe Group — UPC 811993020377

Item #	Catalog #	Description	Weight	UPC#
1	2-1501	1/2" - 1-1/4" EMT bending shoe	24 lbs.	811993020384
2	2-1003	1/2" - 1-1/4" EMT support unit	6 lbs.	811993020391
3	2-1601	1-1/2" EMT bending shoe	23 lbs.	811993020407
4	2-1701	2" EMT bending shoe	31 lbs.	811993020414
5	2-1100	1-1/2" - 2" EMT support roller unit	40 lbs.	811993020421
Not shown	8-0501	Metal storage box (see page 128)	36 lbs.	811993020438

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700ES 1 1/2" to 2" EMT Shoe Group — UPC 811993020445



Item #	Catalog #	Description	Weight	UPC#
1	2-1601	1-1/2" EMT bending shoe	23 lbs.	811993020407
2	2-1701	2" EMT bending shoe	31 lbs.	811993020414
3	2-1100	1-1/2" - 2" EMT support roller unit	40 lbs.	811993020421



700I 1 1/2" to 2" IMC Shoe Group — UPC 811993020483



Item #	Catalog #	Description	Weight	UPC#
1	2-1801	1-1/2" IMC bending shoe	22 lbs.	811993020452
2	2-1901	2" IMC bending shoe	29 lbs.	811993020469
3	2-1200	1-1/2" and 2" IMC support roller unit	40 lbs.	811993020476
Not shown	8-0501	Metal storage box (see page 128)	36 lbs.	811993020438

1/2" thru 1-1/4" IMC can be bent using small rigid shoe & roller support



700P 1/2" to 2" 40 Mil PVC Coated Rigid Shoe Group — UPC 811993020490



Item #	Catalog #	Description	Weight	UPC#
1	2-2001	1/2" - 1-1/4" PVC coated rigid bending shoe	23 lbs.	811993020506
2	2-1004	1/2" - 1-1/4" PVC coated rigid support roller	8 lbs.	811993020513
3	2-2101	1-1/2" and 2" PVC coated rigid bending shoe	37 lbs.	811993020520
4	2-1005	1-1/2" and 2" PVC coated rigid support roller	6 lbs.	811993020537
Not shown	8-0501	Metal storage box (see page 128)	36 lbs.	811993020438

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