Piece Maker™ Knockout Sets

- Designed to split the slug into two pieces for **easy removal**
- Requires **less force** than conventional punches
- **Fast** set-up
- **High-strength** steel punches and dies for **long life**
- **Reduces punch time** versus manual or ratchet methods
- Unique hand pump design with **heavy duty ram**
- Designed to punch a maximum of **10 gauge (.134") mild steel**
- **Made in the USA**

Model 152PM



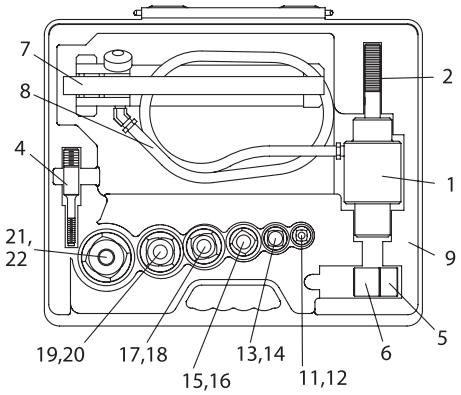
Piece Maker™ Punches are designed to split the slug into two pieces for easy removal from die after punch completion

Scan Here For Manual

Catalog #	Description	Weight	UPC#
152PM	1/2" – 2" Piece Maker™ Hydraulic Knockout Set with plastic case	27 lbs.	811993021268
152PM-MC	1/2" – 2" Piece Maker™ Hydraulic Knockout Set with metal case	29 lbs.	811993021275
154PM	1/2" – 4" Piece Maker™ Hydraulic Knockout Set with metal case	54 lbs.	811993021282

Item #	Catalog #	Description	152PM ½"-4"	154PM ½"-4"	UPC #
1	1522	Ram (Includes #2)	1	1	811993021411
2	1582	3/4" Draw Stud	1	1	811993021107
3	1552	1 1/8" Adapter	–	1	811993021589
4	1581	3/8" Draw Stud	1	1	811993021091
5	1553	Short Spacer – S	1	1	811993020001
6	1554	Medium Spacer – M	1	1	811993020018
7	1521	Hydraulic Hand Pump	1	1	811993021404
8	1523	1/4" x 3' Hydraulic Hose	1	1	811993021428
9	1500-PC	Plastic Carrying Case – 1/2" to 2" Set	1	–	811993021367
10	1501	Metal Carrying Case – 1/2" to 4" Set	–	1	811993021374
11	1524	1/2" Piece Maker™ Punch	1	1	811993020032
12	1525	1/2" Die	1	1	811993020049
13	1526	3/4" Piece Maker™ Punch	1	1	811993020056
14	1527	3/4" Die	1	1	811993020063
15	1528	1" Piece Maker™ Punch	1	1	811993020070
16	1529	1" Die	1	1	811993020087
17	1530	1 1/4" Piece Maker™ Punch	1	1	811993020094
18	1531	1 1/4" Die	1	1	811993020100
19	1532	1 1/2" Piece Maker™ Punch	1	1	811993020117
20	1533	1 1/2" Die	1	1	811993020124
21	1534	2" Piece Maker™ Punch	1	1	811993020131
22	1535	2" Die	1	1	811993020148
23	1566	2 1/2" Punch	–	1	811993021121
24	1567	2 1/2" Die	–	1	811993021138
25	1568	3" Punch	–	1	811993021145
26	1569	3" Die	–	1	811993021152
27	1570	3 1/2" Punch	–	1	811993021169
28	1571	3 1/2" Die	–	1	811993021176
29	1572	4" Punch	–	1	811993021183
30	1573	4" Die	–	1	811993021190
–	155-SET	Spacer Set S-M-L	–	–	811993021596
–	1500	Metal Carrying Case for 1/2" – 2" Set	–	–	811993021350

152PM



154PM

